

# Module 00109 Exam

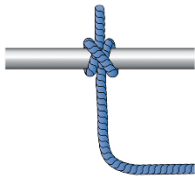
## Introduction to Material Handling

Trainee Name: \_\_\_\_\_

Social Security Number: \_\_\_\_\_ Date: \_\_\_\_\_

MULTIPLE CHOICE. Choose the one alternative that best completes the statement or answers the question.

1. Before attempting to lift any material, \_\_\_\_\_.
  - a. look for any protruding nails, wires, or sharp edges
  - b. use a safety harness
  - c. ask your supervisor for help
  - d. ensure the stacking ratio is no greater than 3:1
2. What is the proper procedure to lift objects?
  - a. Bend over with your knees straight, feet together, and then lift.
  - b. Lift with your back, keep your legs straight, and keep your arms up.
  - c. Lift with your legs, keep your back straight, and keep your head up.
  - d. Lift with your arms, keep your legs straight, and keep your head up.
3. When stacking bags of material that are the same width, step back and cross key the bags \_\_\_\_\_.
  - a. in each tier above seven feet
  - b. until the stack reaches four feet
  - c. every 10 bags high
  - d. all the way to the top of the pile
4. NEVER stack or store materials \_\_\_\_\_.
  - a. in cabinets
  - b. on scaffolds
  - c. outdoors
  - d. on pallets
5. The knot shown in the figure provided is a \_\_\_\_\_.
  - a. square knot
  - b. clove hitch
  - c. half hitch
  - d. bowline



6. When moving a material cart on an inclined or declined surface, be sure the \_\_\_\_\_.
  - a. load does not exceed the labeled weight capacity
  - b. hand brake is within your reach
  - c. hydraulic ram has been removed
  - d. load is cushioned with moving pads to prevent slippage
  
7. What device may have a rotating table surface and/or spikes on the table surface for a better grip?
  - a. Roller skid
  - b. Pallet jack
  - c. Pallet conveyor
  - d. Accumulating conveyor
  
8. To work with motorized material-handling equipment, a worker must be \_\_\_\_\_.
  - a. trained, certified, and authorized
  - b. experienced and knowledgeable
  - c. a job foreman or supervisor
  - d. licensed to drive
  
9. To prevent a tipover when driving a rough terrain forklift, keep the load \_\_\_\_\_.
  - a. light
  - b. low
  - c. high
  - d. heavy
  
10. The forklift hand signal for *dog everything* means \_\_\_\_\_.
  - a. to lower the tines
  - b. to tilt the mast back
  - c. to creep forward
  - d. to pause